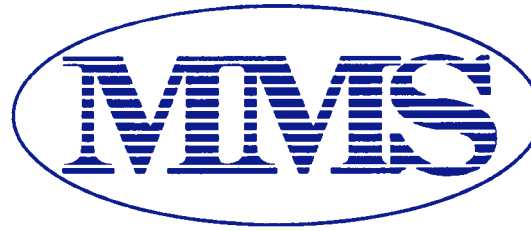
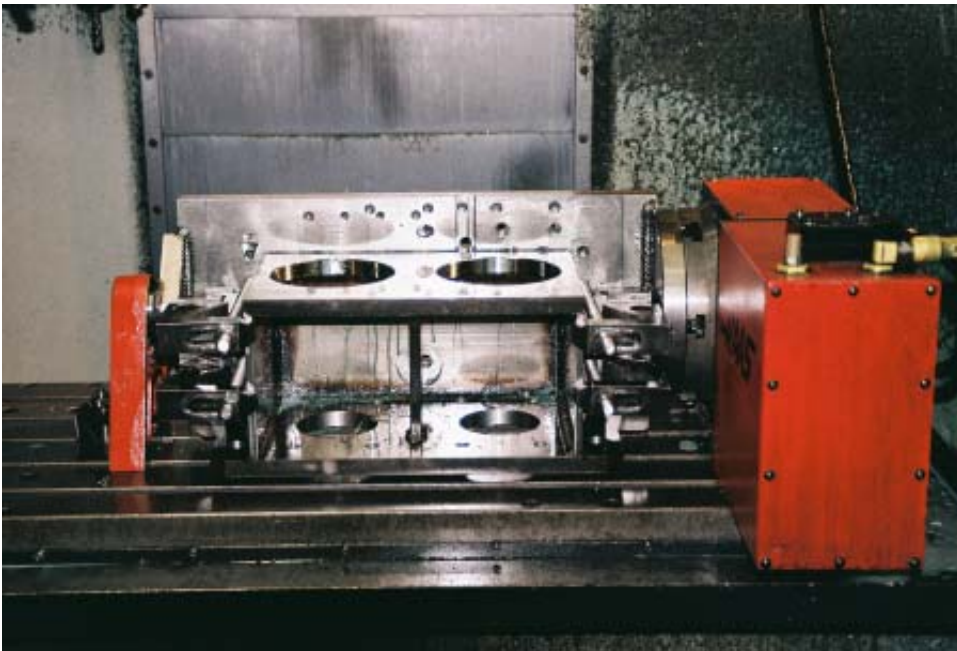




Military Part being machined on 3 sides using an SMW Indexer

Machine part for concrete pumping equipment. Stallion fixture saved 3 additional handlings and increased accuracy and throughput.

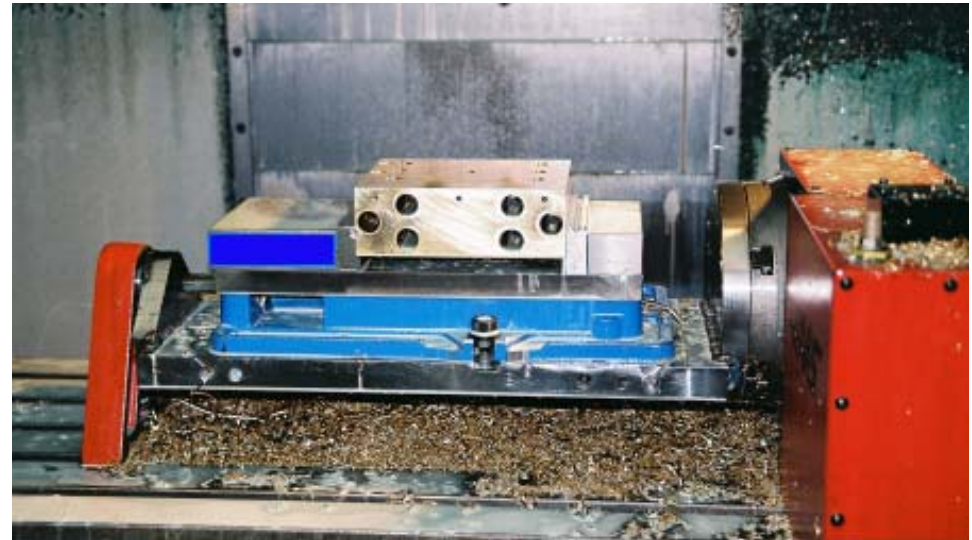


www.martinmachining.com

602 Main Street
Elsmere, Kentucky 41018
Phone (859) 727-9900
Fax (859) 727-9902

STALLION TRUNNION TABLE FIXTURES

Eliminate Multiple Setups Forever



- **ACCURACY** - Fully ground mounting surface
- **PERFECT ANGLES EVERYTIME**
- **REDUCED SETUPS** - Eliminate up to 4 setups per part
- **SIMPLE-SIMPLE-SIMPLE** - Rotate and Go
- **HIGHLY RIGID** - All steel welded construction
- **FLEXIBILITY** - Use with manual or full 4th axis indexer, use any off the shelf bolt on hardware
- **BUILT FOR YOUR INDEXER OR 4TH AXIS TABLE**



JERGENS BALLOCK

QUICK CHANGE

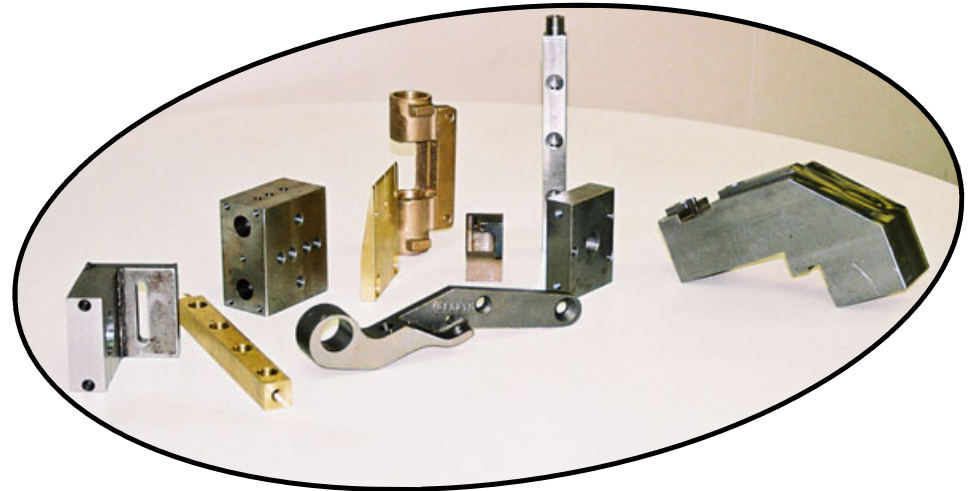
- 1 minute changeover
- .0005 Repeatability
- Ultimate Flexibility
- Switch from vice to chuck in less than 1 minute
- Custom sizes for any brand indexer and center height



STALLION TRUNNION

- Our base design for job shop use
- Mount vices, chucks, subplates, super spacers
- Throw away your angle plates & sine plates

At Martin Machining, we provide the JOB shop market with cost-effective, quality built fixturing for EVERYDAY use. Because, as all job shop owners and managers know, jobs come and go and the key to \$\$\$\$\$\$ is quick in and out with minimal handling. This is exactly what our fixtures provide. Ease-of-use and the flexibility for you or us to mount off-the-shelf hardware to our Trunion Table Fixtures. You are never locked in to buying something that is not cost effective or the right solution to your problem, as the production oriented fixture houses ask you to do. For complete pricing and additional information, contact Stan Martin at stan@martinmachining.com, or call 859-727-9900.



QUICK CHANGE DRILL / TAP CENTER STALLION

- Quik change using Jergens Ballocks
- Universal Fixture
- Lower profile than quad systems with the same workholding ability
- Great for small die cast parts
- Custom or standard design available



STALLION TRUNNION
w/ double lock vice and thru hole handle

DL 640 STALLION TRUNNION

- Machine 6 sides in one setup
- Multiple configurations
- Vice on each side of trunion

Part Number	*Stub Diameter Faceplate End	Plate Length X Width	Weight	Center Height	Rotation	Recommended Workholding
Stallion 6X2	2.0	20 X 9	72 lbs.	6.0	+/- 120 degrees	Kurt d675
Stallion 6X3.25	3.25	20 X 9	75 lbs.	7.5	+/- 120 degrees	Kurt d675
Mustang 1 X 8	2.0	20 X 9	45 lbs.	6.0	+/- 120 degrees	(1) 8" 3 Jaw Chucks
Mustang 2X8/2.0	2.0	20 X 9	75 lbs.	6.0	+/- 120 degrees	(2) 8" 3 Jaw Chucks